

# Map 5

## Monash National Employment and Innovation Cluster

#### **Strengths**

The cluster has leading education, health, research and commercialisation facilities.

### Jobs

Monash is Melbourne's largest established national employment and innovation cluster, with a mix of education, research and industry organisations. It has approximately 75,000 jobs<sup>9</sup> and is the largest concentration of employment outside the central city.

#### **Key attributes**

The cluster has a critical mass of leading education, health and research facilities, including Australia's largest university (Monash University), the Australian Synchrotron, the Melbourne Centre for Nanofabrication, Monash Medical Centre, a new Monash Children's Hospital, CSIRO's largest site in Victoria and the Monash Enterprise Centre.

Its mix of education, research and commercial facilities creates a unique environment for innovation and world-leading research, which will continue to contribute significantly to Melbourne's economy. This unique blend of knowledge- and research-based activity will help existing businesses, such as the manufacturing sector, and produce products and services that are competitive in the global market. Key partners for the future of this cluster include the City of Monash, City of Kingston, City of Greater Dandenong, Monash University, Monash Medical Centre, Australian Synchrotron, CSIRO (Commonwealth Government) and Monash Enterprise Centre.

